

AMENDMENTS TO THE SPECIFICATION:

Page 10, replace the paragraph beginning on line 23 with the following amended paragraph:

--The web tension of said first and second plies 1 and [[10]] 7 are preferably substantially equal as they are fed into the second press nip. Herewith there will be no foreshortening effect from the lamination. The two patterned rolls 5 and 9 are driven in registry with each other so that the first and second paper webs 1 and 7 are pressed and glued together in a pattern corresponding to the configuration of the glue pattern provided by the first glue transfer roll 5.--

Page 12, replace the paragraph beginning on line 1 with the following amended paragraph:

--The second glue pattern is applied aligned with the first glue pattern applied by the first glue transfer roll 5. A third ply 16 is fed over a roll 17 and is brought in contact with the glue applied side of the second ply 7 in a fourth press nip between a second patterned lamination roll 18 having a three dimensional pattern of protuberances 19 corresponding to the pattern of the second glue transfer roll 14 and the impression roll 11. The term "corresponding to" in this respect is as defined above with respect to the first glue transfer roll 5 and lamination roll 9. The second glue transfer roll 14 and lamination roll 18 are in registry with each other, so that the third ply 16 is pressed and glued to the combined first and

second plies 1 and 7 in a pattern 23 corresponding to the configuration of the tops of the protuberances 15 of said second glue transfer roll 14.--